

PLATES AND TOOLS FOR COMPRESSION TESTS AND "T" SLOTTED



<u>Series PC.r (circular)</u> - <u>PC.c (square)</u> - <u>PCA.r (self-aligned)</u> - <u>PCp.c/AL (perforated)</u> - <u>T-slotted</u> - <u>Push-out Test</u> - <u>Compression Test Fixture Bottle Caps...</u>

Plates to perform **compressive strength tests** on materials being incorporated into a Universal Testing Machine.

Available built in **Aluminum** or **Steel** for use depending on the hardness of the material to be tested.

TECHLABSYSTEMS



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ALUMINUM Compression Test Plates PC.r/Al series

Circular plates to carry out tests of resistance to compression of materials being coupled to a Universal Testing Machine.

Constructed of **Aluminum** for use with low hardness materials.



GENERAL INFORMATION

Circular compression plates, easy to use, designed to perform tests of resistance to compression of materials, containers, components... of metals, plastics, cardboard.... The compression plates are made of high quality Aluminum to perform compression tests with relatively soft materials, such as Papers, Cardboards, Plastics ...

When it comes to testing resistant and hard materials such as Metals, resistant Plastics, Rocks, Ceramics ..., we have a line of compression plates made of steel.

PC.c/Al - ALUMINUM Compression Plates

- Soft Samples, Cardboards, Plastics, etc.
- Maximum capacity depends on coupling size
- Anodized aluminum
- Temperature range: -70 ° C + 180 ° C
- Flatness tolerance: ± 0.02 mm
- Weight of compression plate set (see page 5)
- Scope of supply: 1 pair of compression plates

| Model | Dimensions | Coupling |
|---------------|------------|----------|
| PC.r/56-B-AL | 56 mm | B* |
| PC.r/96-B-AL | 96 mm | B* |
| PC.r/116-B-AL | 116 mm | B* |
| PC.r/156-B-AL | 156 mm | B* |
| PC.r/196-B-AL | 196 mm | B* |
| PC.r/246-B-AL | 246 mm | B* |
| PC.r/296-B-AL | 296 mm | B* |

^{*} Other dimensions on request





STEEL Compression Test Plates PC.r/St series

When it comes to testing resistant and hard materials such as Metals, resistant Plastics, Rocks, Ceramics ..., we have a line of compression plates made of steel.



PC.c/St - STEEL Compression Plates

- Maximum capacity depends on coupling size
- Samples of Hard Materials, Plastic Metals, Rocks, etc.
- 58 HRC hardened steel, nickel plated
- Temperature range: -70 ° C to + 350 ° C
- Flatness tolerance: ± 0.02 mm
- Weights (see page 5)
- Scope of supply: 1 pair of compression plates

| ltem | Dimensions | Coupling |
|---------------|------------|----------|
| PC.r/56-B-St | 56 mm | B* |
| PC.r/96-B-St | 96 mm | B* |
| PC.r/116-B-St | 116 mm | B* |
| PC.r/156-B-St | 156 mm | B* |
| PC.r/196-B-St | 196 mm | B* |
| PC.r/246-B-St | 246 mm | B* |
| PC.r/296-B-St | 296 mm | B* |
| PC.r/345-B-St | 344 mm | B* |



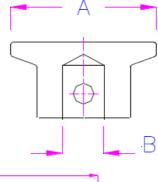


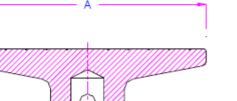
Description: PC.r/A-B

A Diameter of the plates [mm] 56, 96, 116, 156,196...etc

B* Coupling: Female = Af [mm] 15.9, 19.1, 20, 30, 31.8, 32, 36,40... (Adapter) Male = Am [mm] Am15.8, Am20, Am31.7

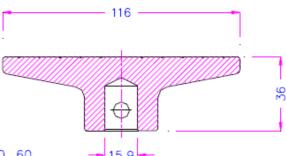
C Material: AL = Aluminium St = Steel

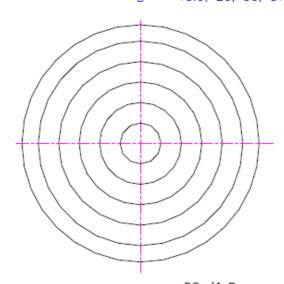




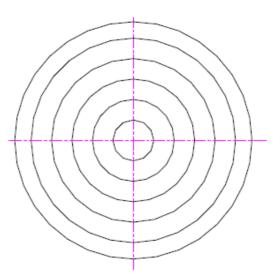
56, 96, 116, 156, 196, 246

B - 15.9, 20, 30, 31.8, 36, 40, 50, 60





PC.r/A-B



PC.r/116-159

Examples:



PC.r-116-Af31.8-St 116mm diameter 31.8mm female adapter Steel, nickel plated



PC.r-156-Am31.7-St 156mm diameter Male adapter 31.7 mm Steel, nickel plated



WEIGHTS:

Aluminum Plates:

| Item no.: | Weight per plate (without pin) |
|---|-----------------------------------|
| PC.r -56-Af159-Al | 0.096 kg |
| PC.r -56-Af20-Al | 0.09 kg |
| PC.r -96-Af159-Al | 0.22 kg |
| PC.r -96-Af20-Al | 0.21 kg |
| PC.r -96-Af318-Al | 0.46 kg |
| PC.r -96-Af38-Al | 0.47 kg |
| PC.r -116-Af159-Al | 0.39 kg |
| PC.r -116-Af20-Al | 0.39 kg |
| PC.r -116-Af30-Al | 0.56 kg |
| PC.r -116-Af318-Al | 0.55 kg |
| PC.r -156-Af159-Al | 0.64 kg |
| PC.r -156-Af20-Al | 0.61 kg |
| PC.r -156-Af318-Al | 0.98 kg |
| PC.r -156-Af36/18-Al | 1.00 kg |
| PC.r -156-Af38/16-Al | 0.98 kg |
| PC.r -196-Af159-Al | 1.23 kg |
| PC.r -196-Af20-Al | 9 |
| PC.r -196-A120-A1 PC.r -196-Af318-A1 | 1.20 kg 1.56 kg |
| PC.1 -196-AI310-AI | 1.56 kg |
| PC.r -246-Af159-Al | 1.86 kg |
| PC.r -246-Af20-Al | 1.85 kg |
| | |
| PC.r -296-Af159-Al | 3.00 kg |

Steel Plates:

| Steel Plates: | |
|-------------------------|-----------------------------------|
| Item no.: | Weight per plate (without pin) |
| PC.r -56-Af159-St | 0.27 kg |
| PC.r -56-Af20-St | 0.26 kg |
| PC.r -56-Af30-St | 0.66 kg |
| PC.r -56-Af318-St | 0.83 kg |
| PC.r -56-Af40-St | 0.58 kg |
| PC.r -96-Af159-St | 0.60 kg |
| PC.r -96-Af20-St | 0.58 kg |
| PC.r -96-Af318-St | 1.44 kg |
| PC.r -96-Af36/18-St | 1.43 kg |
| PC.r -96-Af38/16-St | 1.22 kg |
| PC.r -96-Af50/25-St | 4.11 kg |
| PC.r -96-Af60/25-St | 2.95 kg |
| PC.r -96-Af60/30-35-St | 3.25 kg |
| PC.r -116-Af159-St | 1.00 kg |
| PC.r -116-Af20-St | 1.04 kg |
| PC.r -116-Af30-St | 1.85 kg |
| PC.r -116-Af318-St | 1.55 kg |
| PC.r -116-Af36/18-St | 1.72 kg |
| PC.r -116-Af38-St | 1.68 kg |
| PC.r -116-Af40-St | 1.67 kg |
| PC.r -116-Af60/25-St | 2.96 kg |
| PC.r -116-Af60/30-35-St | 3.09 kg |
| PC.r -156-Af159-St | 2.03 kg |
| PC.r -156-Af20-St | 1.94 kg |
| PC.r -156-Af30-St | 2.42 kg |
| PC.r -156-Af318-St | 2.93 kg |
| PC.r -156-Af36/18-St | 2.85 kg |
| PC.r -156-Af38/16-St | 2.54 kg |
| PC.r -156-Af40-St | 2.7 kg |
| PC.r -156-Af50/25-St | 3.82 kg |
| PC.r -156-Af60/25-St | 5.00 kg |
| PC.r -156-Af60/30-30-St | 5.12 kg |
| PC.r -156-Af60/30-35-St | 4.92 kg |
| PC.r -196-Af159-St | 3.30 kg |
| PC.r -196-Af20-St | 3.44 kg |
| PC.r -196-Af318-St | 4.60 kg |
| PC.r -196-Af38-St | 4.00 kg |
| PC.r -196-Af40-St | 4.50 kg |
| PC.r -196-Af50/25-St | 7.02 kg |
| PC.r -196-Af60/25-St | 6.55 kg |
| PC.r -196-Af60/30-30-St | 6.92 kg |
| PC.r -196-Af60/30-35-St | 6.76 kg |
| PC.r -246-Af318-St | 7.77 kg |



Ejemplos de Platos de Compresión personalizados:



PC.r/116-Af159-AL with additional adapter



PC.r/156-Af38-Ni: Nickel Plated Steel Plates Temperature range -70 ° C to + 350 ° C



PC.r/156-Am20- St



PC.r/196-Af30-St-M8 Steel plate with M8 thread



PC.r/20-Am12-St



PC.r/56-Af159-V2A







Examples of Plates PC.r

PC.r / 156-Af30-St

Diameter 156 mm

30 mm Female Adapter

Steel, black, hardened 58 HRC

PC.r/56-Af159-Ni Diameter 56 mm 15.9mm female adapter Steel, nickel-plated, hardened 58 HRC





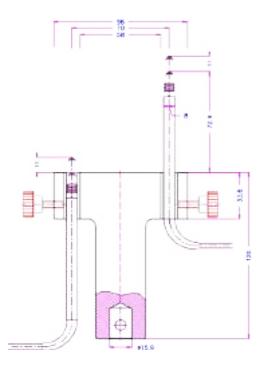
PC.r-Q50-R1-Af20-St For compression testing in cable management duct systems according to EN 61386-1



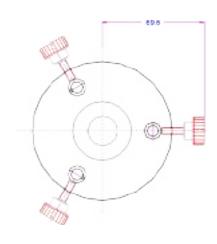
PC.r-Q50-R1-Af20-St For compression testing in cable management duct systems according to EN 61386-1



PC.r-096-Af318-TiNi
For compression test on Titanium nitride coating: extremely hard surface, wear resistant, temperature resistant up to +550 ° C



With 3 LVDT sensors

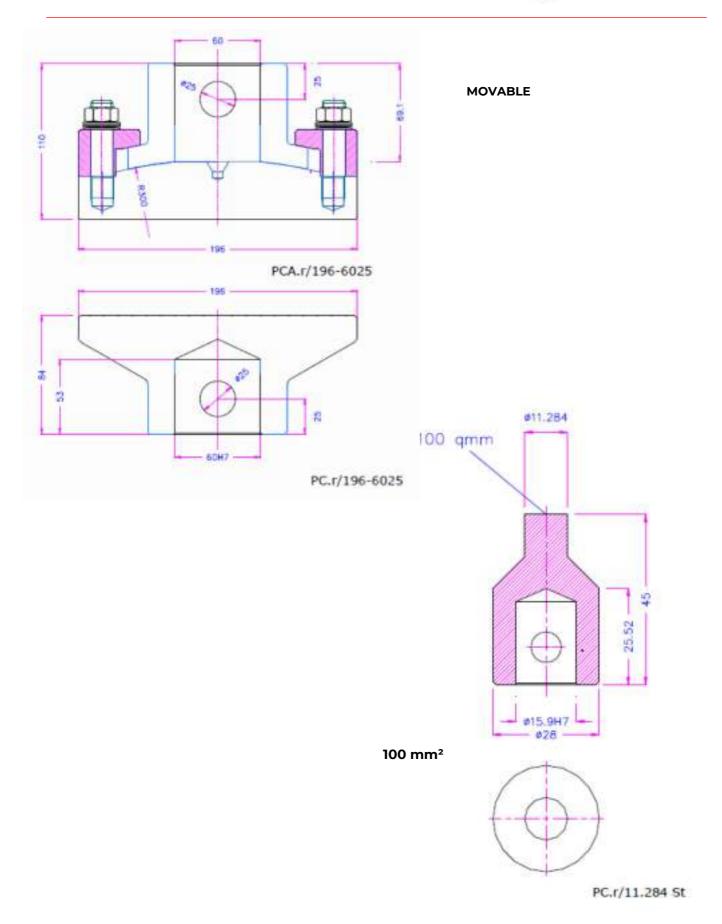


PC.r/96-LVDT



PC.r/246-318-LVTD









PC.r-156-Am35-H230+ITH6







PC.r-150-Am30.14+ITH6-D21-133



PC.r-096-Am15.9-H120+ITH6



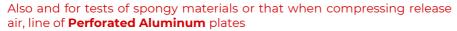
PC-Af31.8-ASTM C1414
Small compression plates with folding guides to test the monotonic compressive strength of advanced ceramics in accordance with ASTM-C1424



Square Compression Test Plates PC.c series

Square plates for testing the compressive strength of materials coupled to a Universal Testing Machine.

Available built in **Aluminum** or **Steel** for use depending on the hardness of the material to be tested.





GENERAL INFORMATION

Square compression plates, easy to use, designed to test the resistance to compression of materials, containers, components... of metals, plastics, cardboard.... The compression plates are made of high quality Aluminum to carry out compression tests with relatively soft materials, such as Papers, Cardboards, Plastics ...

When resistant and hard materials such as Metals, resistant Plastics, Rocks, Ceramics ... are tested, we have a line of compression plates made of steel.

PCc-AxB-C-Al (Aluminium plates)

PCc-L-AxB-C-L-AI (Perforated plates)

PCc-AxB-C-St (Steel plates)

A = small size B=Long size

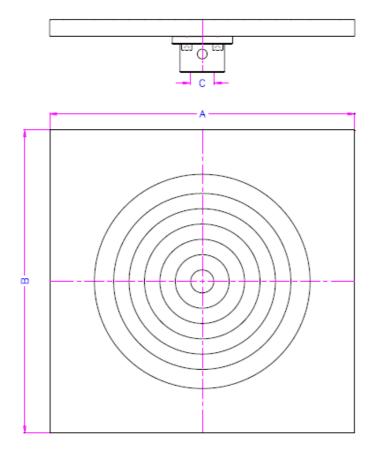
C= adapter size

Al= Aluminium

St= Steel

L= holes to let the air out

Standard coupling Female (mm) 15.9, 19.1, 20, 30, 31.8, 32, 36,40...de ∅ **Male** (mm): 31.7 Further couplings on request





PC.c/Al ALUMINUM Compression Plates

- Soft Samples, Cardboards, Plastics, etc.
- Maximum capacity depends on coupling size
- Anodized aluminum
- Temperature range: -70 $^{\circ}$ C + 180 $^{\circ}$ C
- Scope of supply: 1 pair of compression plates



^{*} Other dimensions on request







PC.c/St STEEL Compression Plates

- Samples of Hard Materials, Plastic Metals, Rocks, etc.
- Maximum capacity depends on coupling size
- Hardened steel 58 HRC
- Temperature range: -70 ° C + 350 ° C
- Scope of supply: 1 par of compression plates

| Model | Dimensions | Weight/platen |
|-------------|-------------|---------------|
| PC.c/100-St | 100 x 100mm | 1,54 kg |
| PC.c/196-St | 196 x 196mm | 6,60 kg |
| PC.c/246-St | 246 x 246mm | 10,40 kg |
| PC.c/296-St | 296 x 296mm | 13,60 kg |
| PC.c/396-St | 396 x 396mm | 33,00 kg |

^{*} Other dimensions on request







PCp.c/AL PERFORATED ALUMINUM Compression Plates

- For foam compression tests.
- Anodized aluminum
- Diameter of holes: 6mm spaced 20mm
- Temperature range: -70 $^{\circ}$ C + 180 $^{\circ}$ C
- Maximum capacity depends on coupling size
- Scope of supply: 1 compression plate

| Model | Dimensions | Weight/platen |
|-------------------------|-------------|---------------|
| PCp.c/150-L6x20 | 100 x 100mm | 0,48 kg |
| PCp.c/120-L6x20 | 120 x 120mm | 0,68 kg |
| PCp.c/150-L6x20 | 150 x 150mm | 1,10 kg |
| PCp.c/150x220- L6x20 | 150 x 220mm | 1,63 kg |
| PCp.c/200-L6x20 | 200 x 200mm | 1,95 kg |
| PCp.c/300-L6x20 | 300 x 300mm | 4,29 kg |
| PCp.c/390-L6x20 | 390 x 390mm | 7,43 kg |
| PCp.c/400-L6x20 | 400 x 400mm | 8,20 kg |

^{*} Other dimensions on request







"Self-aligning" Circular Compression Test Plates PCA.r series

Plates for testing the compressive strength of materials coupled to a Universal Testing Machine.

This line of compression plates has **correction** and self-alignment



GENERAL INFORMATION

Circular compression plates, easy to use, designed to test the resistance to compression of materials, containers, metal components, cement, plastics, with a correction system and self-alignment in order to have a perfect parallelism during the tests between both plates.

Spherically seats - The pan fits the specimen being tested for compression.

It is also possible to fix the plate at a required angle with 4 nuts.

PCA.r/k: for couplings between 12 - 25 mm Ø

PCA.r/g: for couplings between 30 - 40 mm Ø

- Applicable for samples of Metal, Cement, Concrete etc.
- Hardened steel 58 HRC, Phosphate Layer
- $\bullet~$ Temperature range: 0 ° C + 280 ° C

Nickel plating: -70 ° C to +280 ° C (on request)

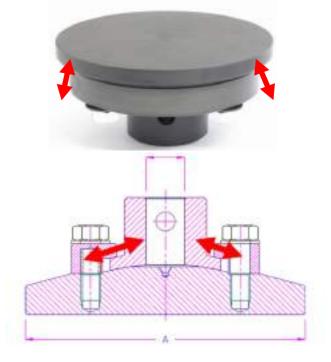
PCA.r/i: For couplings up to Ø 8 mm

For samples of lightweight materials (packaging materials etc.)

- Aluminiun, anodized
- Temperature range: -70°C a +180°C

Order information

Scope of supply: 1 compression plate





| odel | . Diameter | Weight | Radius |
|-------------------------------|-----------------------|--------------|--------|
| CA.r/i-56 | 56mm | ~60 g | 50 |
| | | | |
| CA.r/i for ada | pters up to 1 | 2-25mm Ø 🕺 | |
| Modelo | . Diameter | Weight | Radius |
| CA.r/K-56 | 56 mm | ~1,27 kg | 100 |
| CA.r/K-96 | 96 mm | ~1,40 kg | 100 |
| PCA.r/K-116 | 116 mm | ~1,70 kg | 100 |
| PCA.r/K-156 | 156 mm | ~2,70 kg | 100 |
| PCA.r/K-196 | 156 mm | ~2,70 kg | 100 |
| | | | |
| PCA.r/i for ad | apters up to | 30-50mm Ø | |
| Model | Diameter | Weight | Radio |
| PCA.r/g-56 | 66 mm | ~5,30 kg | 200 |
| CA.r/g-96 | 96 mm | ~6,10kg | 200 |
| PCA.r/g-116 | 116 mm | ~6,50kg | 200 |
| PCA.r/g-156 | 156 mm | ~7,10kg | 200 |
| PCA.r/g-196 | 196 mm | ~7.4kg | 200 |
| | | | |
| PCA.r/i for ad | apters up to | 50-60mm Ø | |
| Model | | Weight | Radius |
| CA.r/w-156 | 156 mm | ~7,00 kg | 300 |
| PCA.r/w-196 | 296 mm | ~9,80kg | 300 |
| | | | |
| PCA.r/i acopla | amientos > 6 | 60mm de Ø | |
| Model | Diameter | Weight | Radius |
| Bajo pedido | | | |
| | | | |
| Adaptador esta | ándar ver <u>s</u> ió | n gran angul | 0 |
| Af15.9 mm (otros bajo pedido) | | | |
| | | Weight | Angle |
| | Diameter | | |
| Model | | | |
| Model PCA.r/b-100-Al | 106 mm | ~0,90 kg | ± 15° |
| Model | | | |

Adapters for mounting the plate PCAr (self-aligning) on the plate PCc (fixed) Model Description

| PCA.r-Af15.9-PCc | Adapter for mounting PCA.r-K on PCc , angle \pm 1,5 °, coupling Af15,9 mm |
|------------------|---|
| PCA.r-Af15.9-PCc | Adapter for mounting PCA.r-G on PCc , angle \pm 1,5 °, coupling Af15,9 mm |
| PCA.r-Af15.9-PCc | Adapter for mounting PCA.r-B on PCc , angle \pm 15 °, coupling Af15,9 mm |

Types i k g w Z b X:

i = very small

k = small

g = large

w = very large

Z = very large, pitch circle diameter

B = large angle **X** = exotic solution

The PC.r plates are rigid (fixed) (self-aligning plates m

i = adapter 8, spherical radius R50

k = adapter 14-20, spherical radius R100

g = adapter 30-50, spherical radius R200

 \mathbf{w} = adapter 60-70, spherical radius R300, inner \emptyset of clamping ring

 ${f Z}$ = adapter 80, spherical radius R300, inner \emptyset of clamping ring 125 ${\it I}$

 $\mathbf{B} = \pm 15^{\circ}$ giratorio, spherical radius b30 (30 mm Ø for Af159 y Af20; -k

X = with pitch circle, external spring (without Af o Am adapter)

S = with internal thread, external spring, exotic solution



Examples for other versions and special applications:



PCA.ri-56



PCA.r/K-116



PCA.rg-56



PCA.r/g-156-Am317



PCA.r/k-116-NI Temperature range -70°C-280°



PCA.r/k-2



PCA.r / w-196-60-Ni Af60 Adapter size 60 Surface Nickel



PCA.r/g-156-Am317

male adapter 31.7mm Ø



PCA.r/196-



PCA.r/g-396x596



PCA.r/k-D200-L6-20-AL



PCA.r/s-13



PCA.r/g-150x180



PCA.r/k-114x114-AL



PCA.r/i-100x100



PR.T Series T-Slotted Test Plates

Grooved plates in "T" that allow to fix samples and assemblies in different positions and that it is desired to test tensile, compression, bending, detachment, opening-closing automotive parts.... coupled to a Universal Testing Machine.

Available built in **Aluminium** or **Steel** for use depending on the hardness of the material to be tested.



GENERAL INFORMATION

Easy-to-use square "T" slotted plates designed to accommodate samples or assemblies in different positions that can hardly be clamped in conventional jaws and thus be able to carry out tests of resistance to traction, compression, bending, adhesion, opening-closing of automotive parts.... The slotted plates are constructed of high quality Aluminum for testing relatively soft materials.

When you need to test resistant and hard materials such as Metals, resistant Plastics, we have a line of grooved plates in "T" made of Steel.

| Article: | PR.T/AxB-Al (Aluminium Compression Plate) PR.T/AxB-St (Steel Compression Plate) | A = Width Al = Aluminium | B = Long St = Steel |
|--------------------|--|-----------------------------|------------------------|
| Coupling | - Female (mm): Af15.9, (5/8"), 20, 30, 31.8 (10/8"), 32, 36, 40 - Male [mm]: Am31.7 (others on request) | | |
| Maximum load: | It depends on the size of the coupling, the material of the plate and the principle of force application | d | 17 |
| Material: | - Aluminium, anodized - Nickel plated steel | 1 | X |
| Temperature range: | - Aluminium: -70 to +180°C - Steel: -70 to +350°C Other temperature ranges on request | | |
| Scope of supply: | ो T-slotted plate | | |

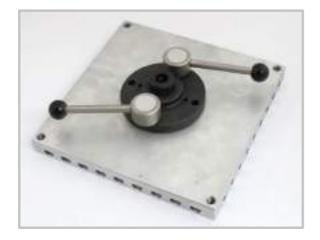
Standard series PR.T / Al - in anodized ALUMINUM MODEL **WEIGHT DIMENSIONS (AxB)** PR.T/250-AL --250x250 mm, 4,0 Kg PR.T/220x400-AL 220x400 mm 5,6 Kg PR.T/380x400-AL 380x400 mm 10,00 Kg Standard series PR.T / St - in STEEL MODEL **DIMENSIONS AXB WEIGHT** PR.T/250-St 250x250 mm 11,7 Kg PR.T/220x400-St 220x400 mm 16,3 Kg PR.T/380x400-St 380x400 mm 26,3 Kg

^{*} Other dimensions on request



PR.T/550x400-S17

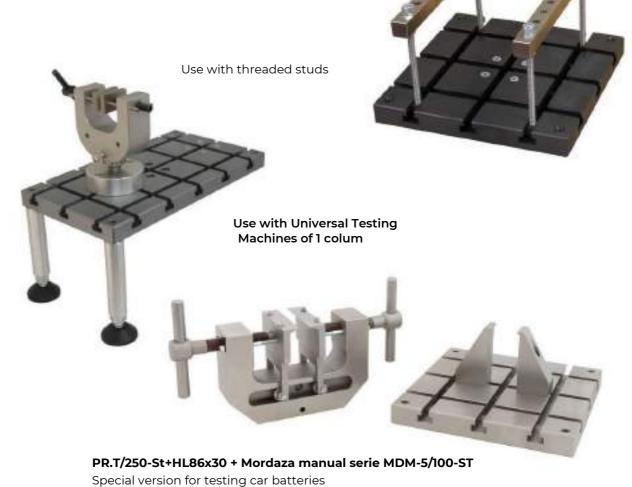
(Special version) Plates with diagonal grooves





PR.T/250-Af158-RTT

Rotary adapter





Perimeter Compression Test Fixture circular bottle caps

Device for performing compressive strength tests on cork and polymeric stoppers coupled to a Universal Testing Machine.



GENERAL INFORMATION

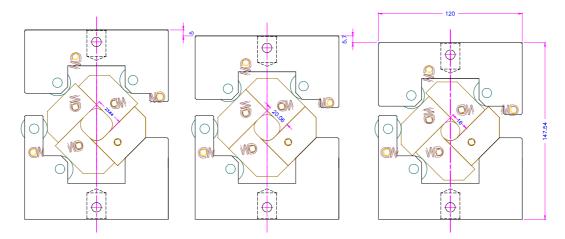
Compression fixture for testing Cork and polymeric Caps.

Housing the cap inside this device made of stainless steel, a compression test is performed by exerting a force along the entire length of the cap, thus determining its mechanical resistance, which will indicate the resistance of the cap during all processes. to which it is subjected during the industrial capping process.

- · Maximum test capacity of 10 kN
- Maximum test diameter 20 mm compressing up to 16 mm

Standard version made of stainless steel (photo above)

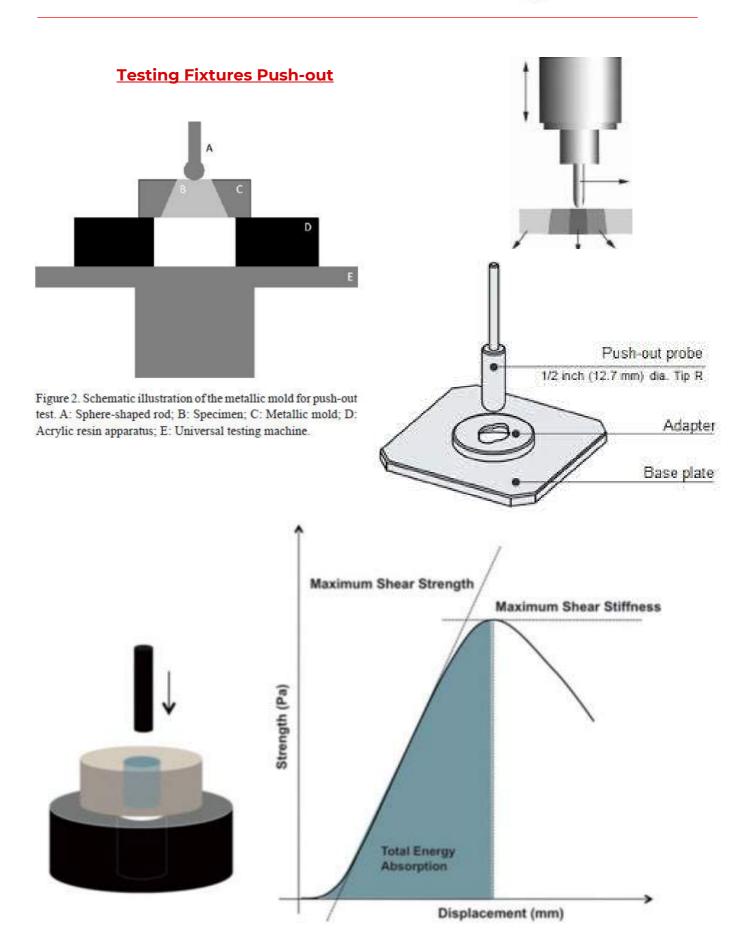
Special version with bearings (with lower friction forces) also made of stainless steel (lower diagram)



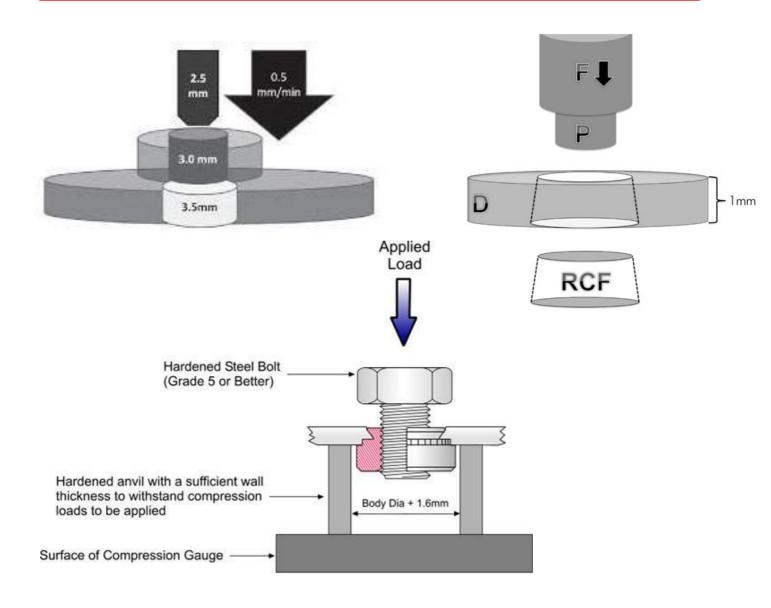


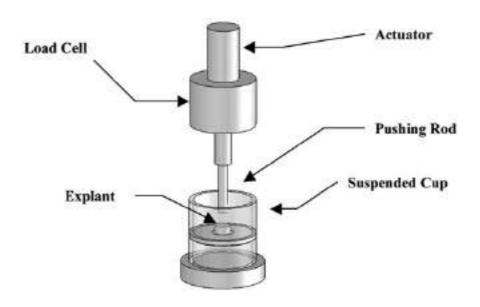














Recommended Testing Machines:



MTE-5 (to 5 kN)



MTE-25 (to 25 kN)



MTE-50 (to 50 kN)



MTE-100 (to 100 kN)



MTE-500 (to 500 kN)



MTE-300 (to 300 kN)